



# Operating Instructions

## X-306A FumeExtract for X-Reflow306 LF-AC and X-Reflow306/S



Please remove the tube adapter if you are releasing clean air into the room

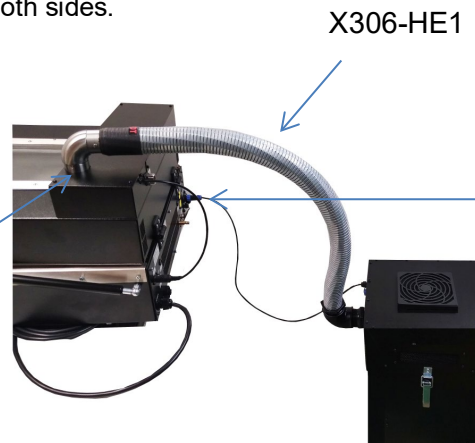
### X-306A Fume Extract

Batch Oven Fumes Purification System with HEPA Filtration It is powered from the back panel of the X-Reflow306 LF-AC or X-Reflow306/S units. Because Batch ovens are usually used in smaller rooms, it is essential to clean the fumes generated during soldering before releasing them into the room where the oven is used. Optionally, the cleaned fumes can be vented out through the piping attached to the tube adapter located on the bottom of the unit.

How to connect and operate the unit:

1. Unpack the unit. Make sure that the power cord and the metal, heat absorbing tube are included with the unit.
2. Place the unit at the back or the side of the oven in such a way that the metal tube P/N X306-HE1 can connect the oven to the X-306 Fume extract. (Please see the picture below).
3. Secure the X306-HE1 on both sides.

Remove the Philips head screw from the pipe elbow. Place the elbow into the exhaust outlet. Line-up the holes in the exhaust outlet and the elbow and fasten both together.



Connect the X-306A Supply/Control cable to the oven (Connector on the right-